

# INSTALLATION INSTRUCTIONS

## C-TCB-5 MEDIUM DUTY PASSENGER-SIDE MOUNT

### 1997-2013 FORD EXPEDITION

#### TOOLS REQUIRED:

3/16" Allen wrench  
Standard socket set  
Torx bit set

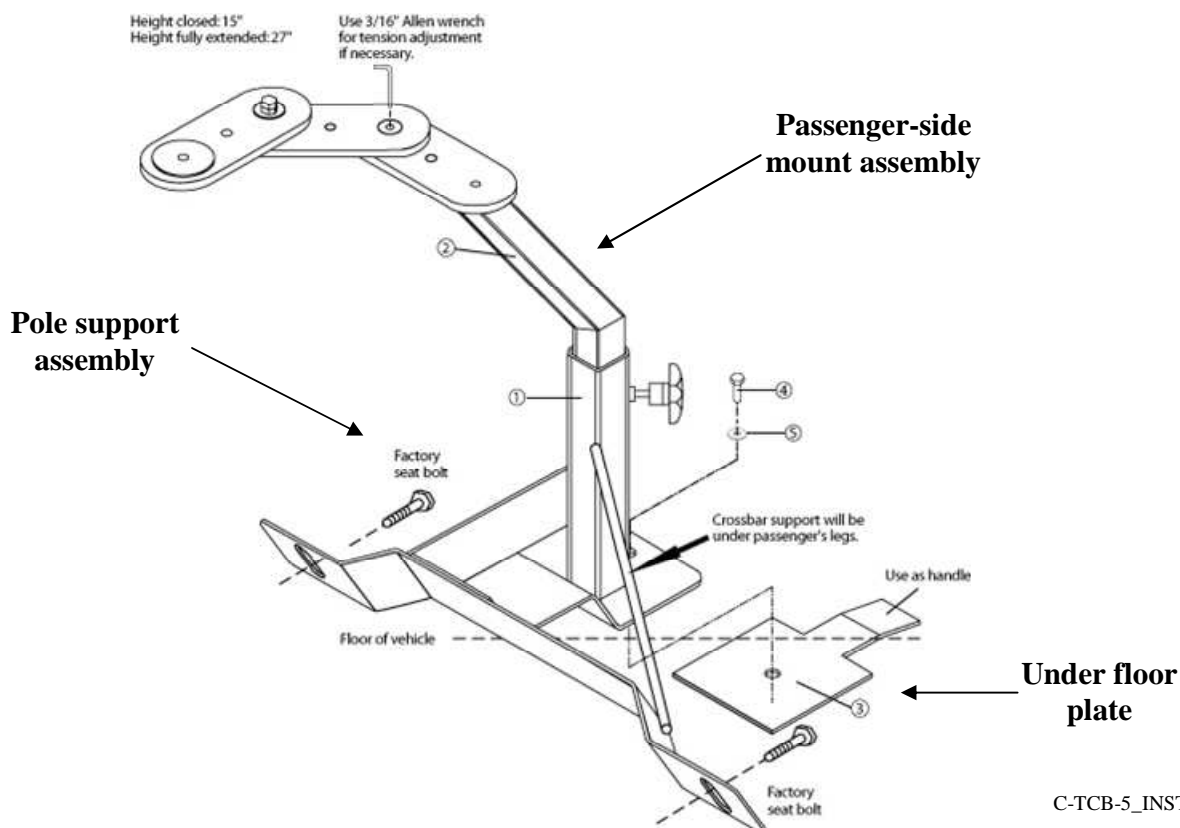
Power drill w/ 3/8" drill bit  
Ratcheting wrench  
Open-end wrench set

#### MATERIAL LIST

<u>KEY#</u>	<u>QTY</u>	<u>DESCRIPTION</u>	<u>PART #</u>
1	1	Pole support assembly	CM93071-5W
2	1	Passenger-side mount assembly	CM93072-3
3	1	Under floor plate with threaded hole	CM93132

#### HARDWARE LIST

<u>KEY#</u>	<u>QTY</u>	<u>DESCRIPTION</u>	<u>PART #</u>
4	1	3/8" x 1" Hex head bolt	GSM33028
5	1	3/8" Flat washer	GSM31007



### **Always!**

- Read all instructions before installing any Havis, Inc. products.
- Check for obstructions (Wire, brake lines, fuel tank, etc.) before drilling any holes!
- Use hardware provided with install kit

### **INSTALLATION:**

1. Remove front passenger seat bolts. Loosen, but do not remove, the two rear passenger seat bolts.
2. Place base of the pole support assembly underneath of the seat base brackets.
3. Align the holes of the seat base, the pole support assembly, and the floor holes. Replace the front seat bolts. Firmly tighten all four seat bolts without over tightening.
4. Making sure the pole is level; drill a 3/8" hole through the floor pan at the end of brace. Hold the threaded under the floor plate underneath and through-bolt the base using the supplied screw.

